

SINGER
591V200,V300

Form U3660(786)
Part No. 379049-002
Printed in Japan

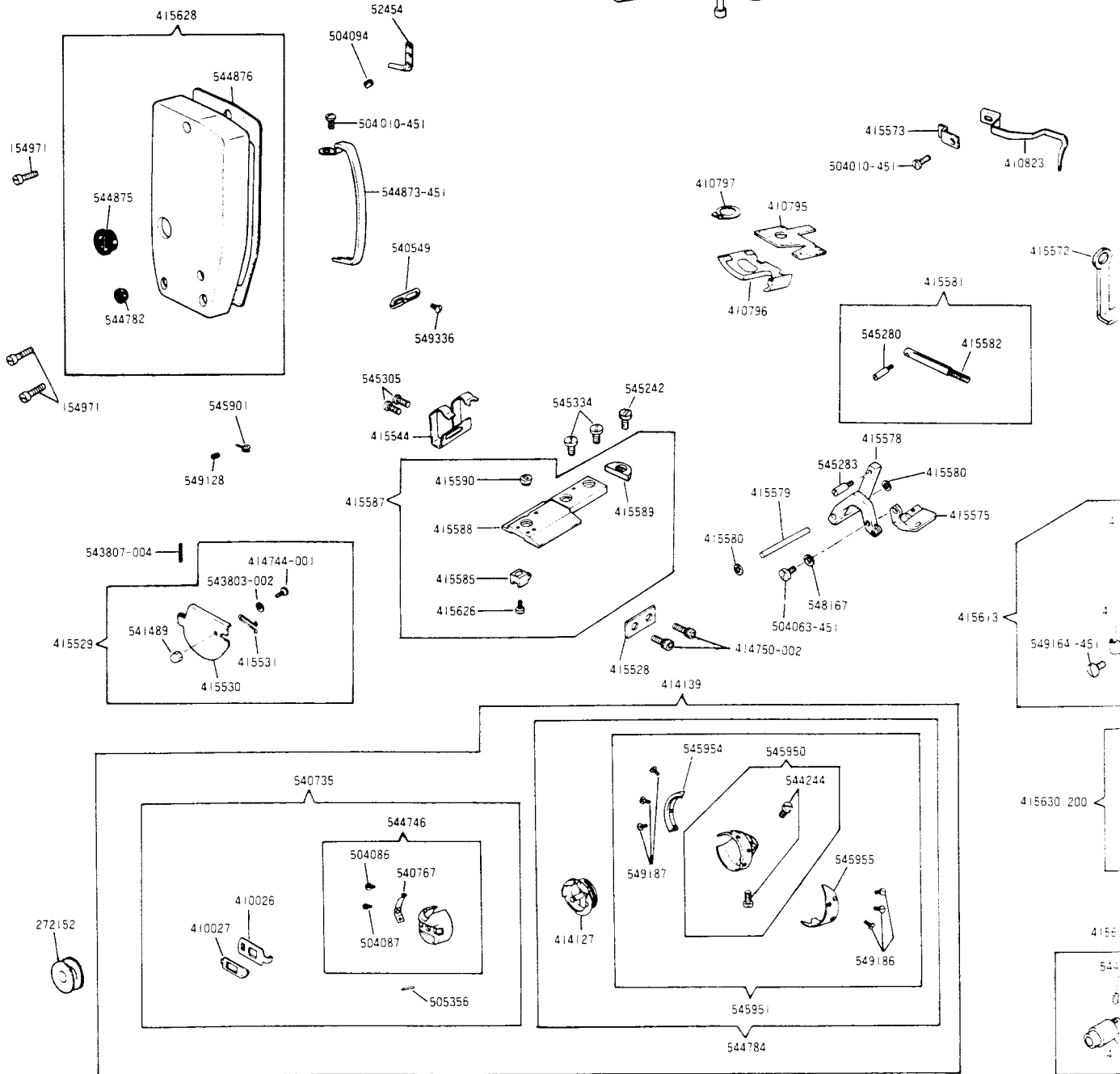
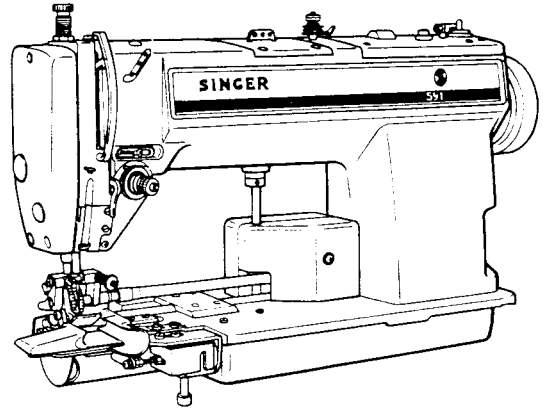
MACHINE PARTS CHART **for** **SINGER***

591 v200

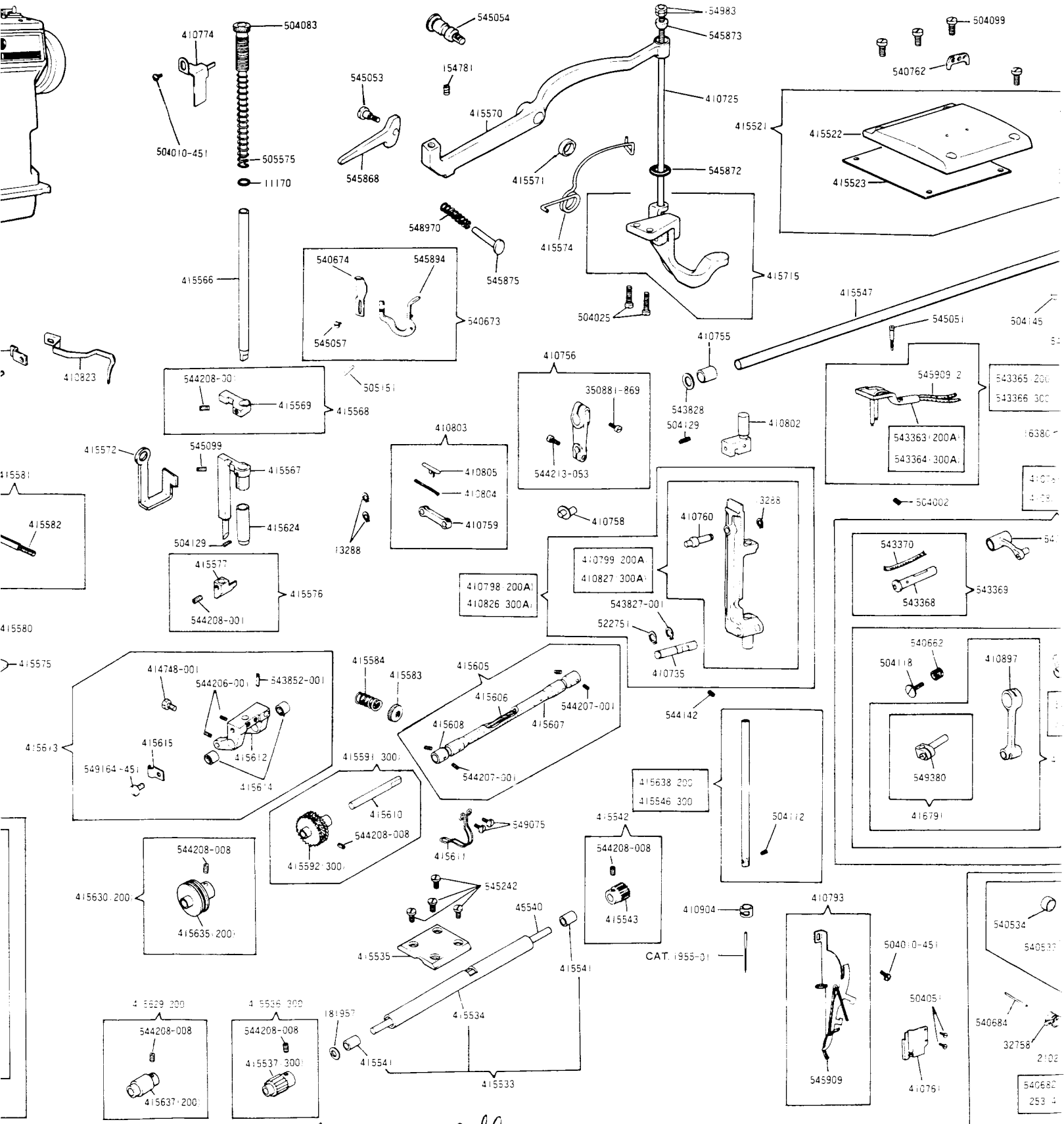
591 v300

SINGER*

591 V200/300

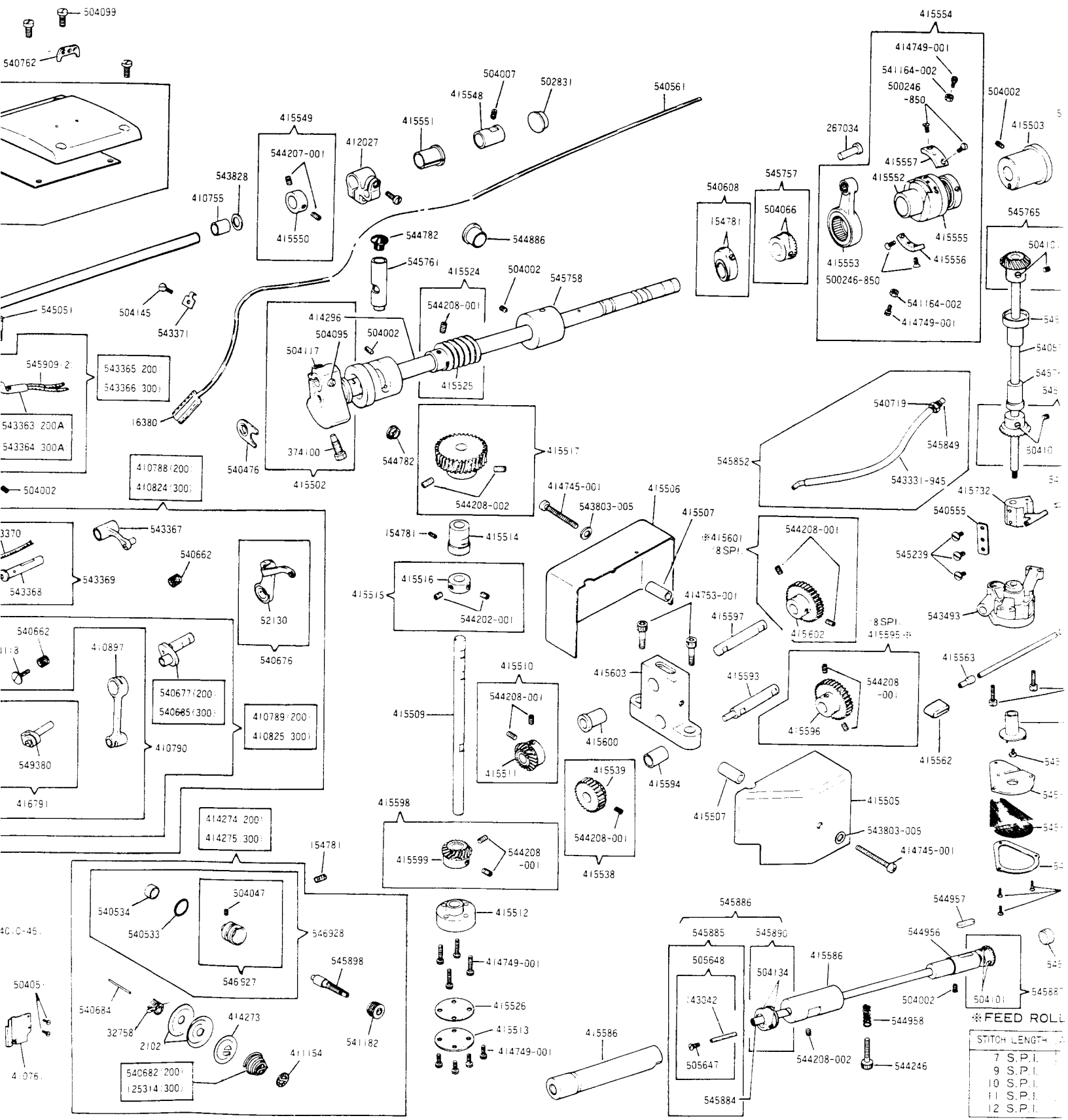


with U.T.T. same Hook as 591D. U.T.T.
is used. i.e. P/N. 544784



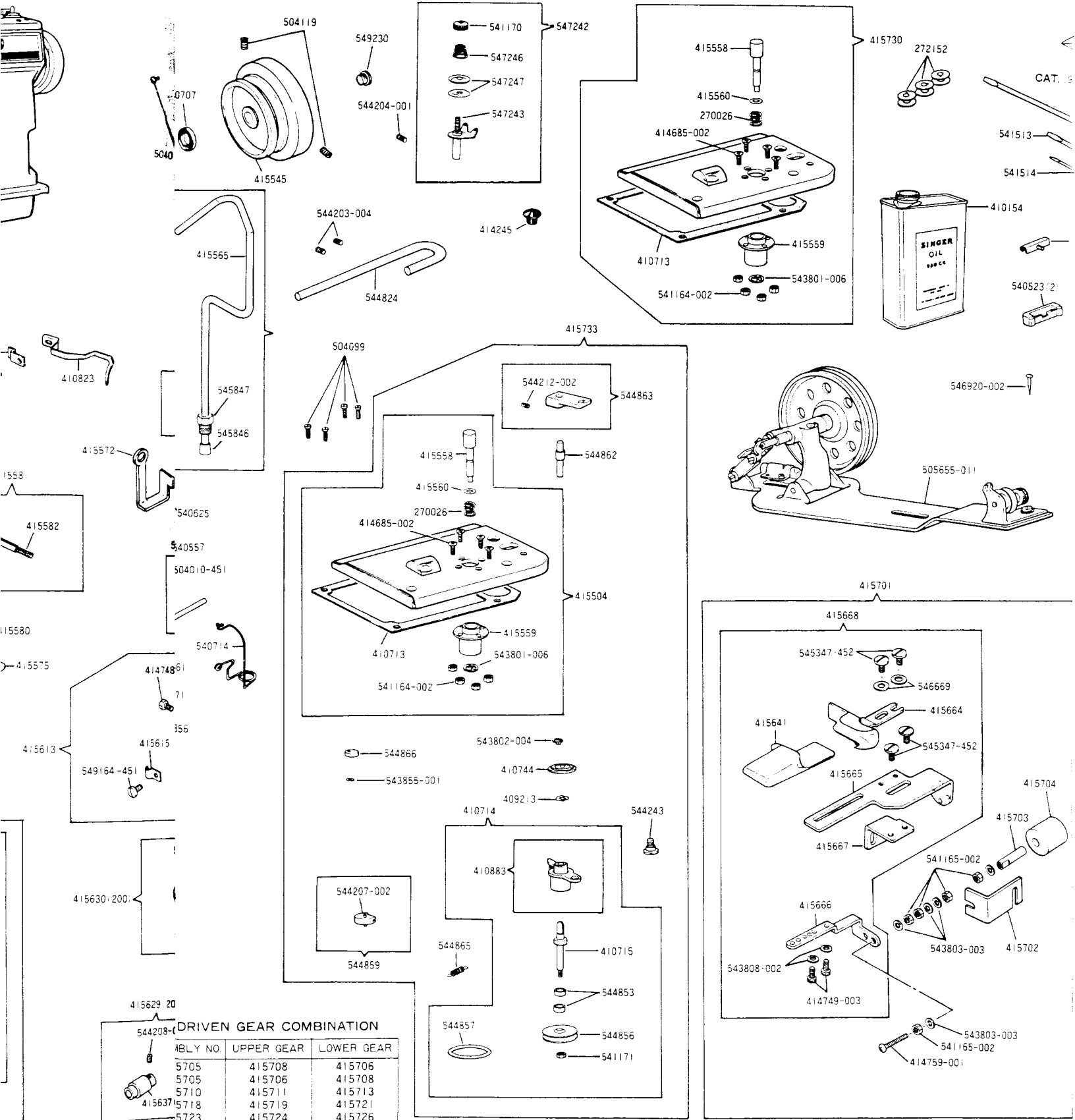
110. U.T.T.

optional knurled rollers.
 Top. 415736
 Bottom. 417737.



※ FEED ROLL

7 S.P.I.
9 S.P.I.
10 S.P.I.
11 S.P.I.
12 S.P.I.

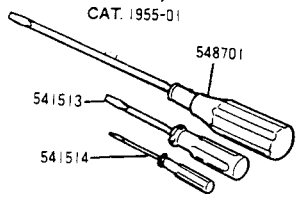


DRIVEN GEAR COMBINATION

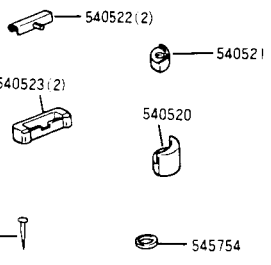
MBLY NO.	UPPER GEAR	LOWER GEAR
5705	415708	415706
5705	415706	415708
5710	415711	415713
5718	415719	415721
5723	415724	415726



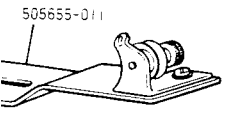
CAT. 1955-01



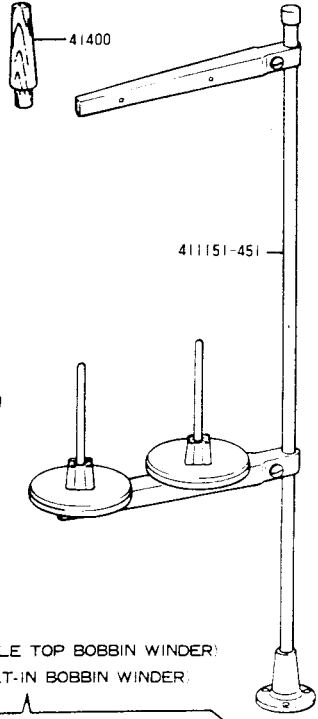
410154



546920-002

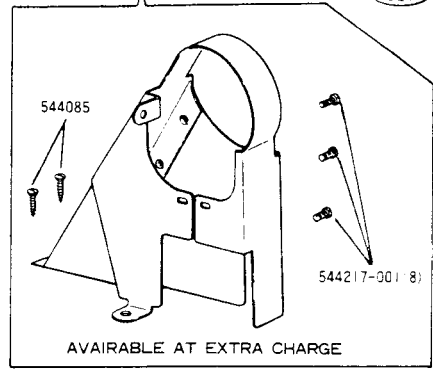


505655-011

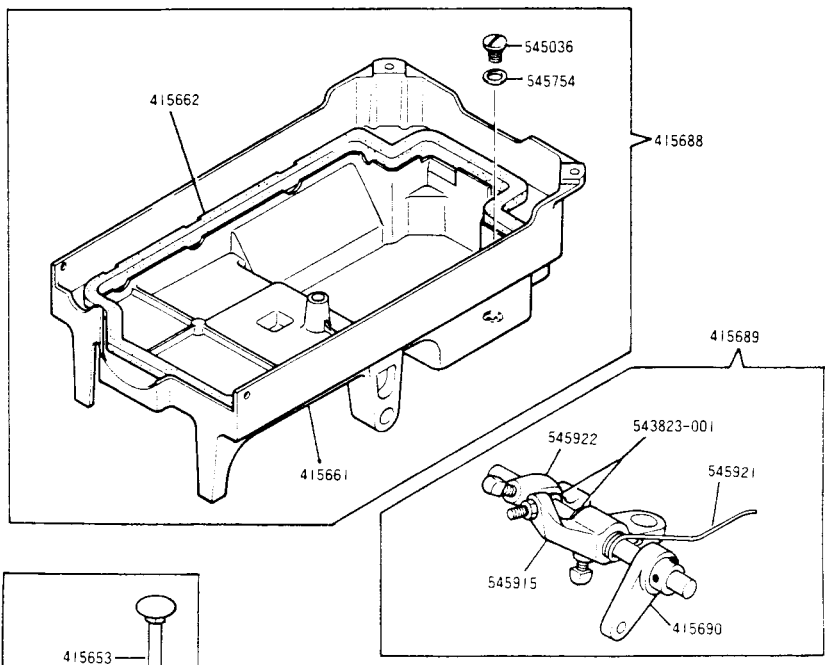


411151-451

414260 FOR TABLE TOP BOBBIN WINDER:
410769 FOR BUILT-IN BOBBIN WINDER:



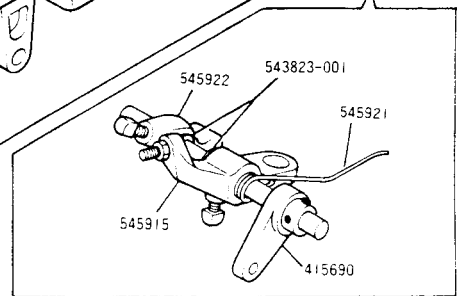
AVAILABLE AT EXTRA CHARGE



415662

415688

415689

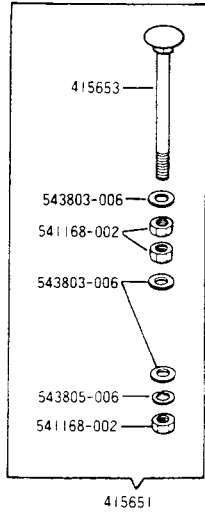


545915

543823-001

545921

415690



415653

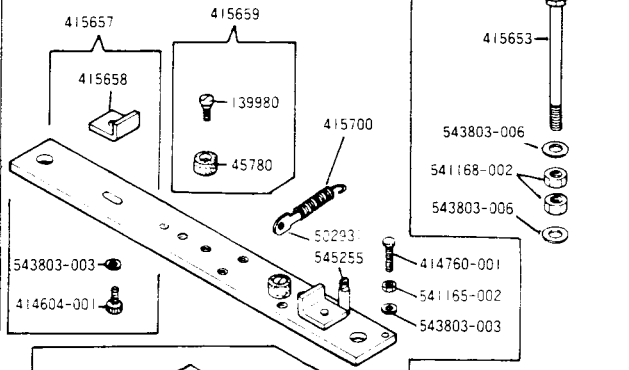
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541168-002

543803-006

543805-006

541168-002



415657

415659

415658

139980

45780

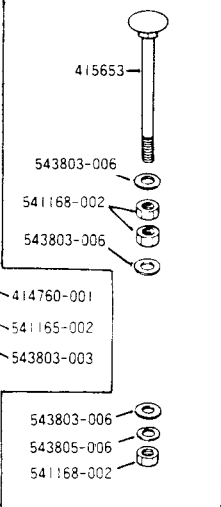
415700

50293

545255

543803-003

414604-001



415653

543803-006

541168-002

543803-006

414760-001

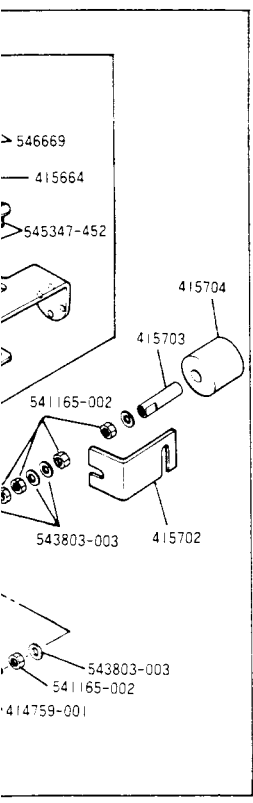
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541168-002



546669

415664

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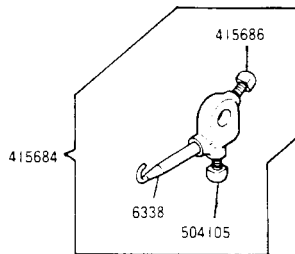
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543803-003

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415686

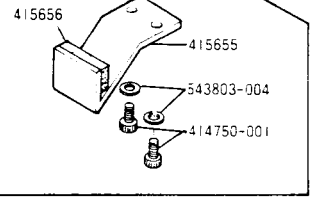
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6338

504105



415674



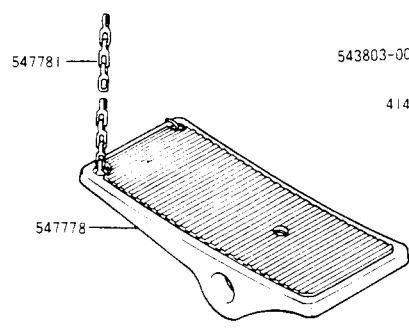
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415655

415654

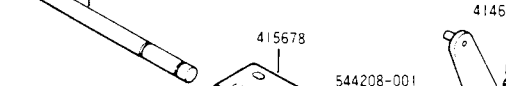
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414750-001



547781

547778



415678

543803-004

414750-001

543810-003

415682

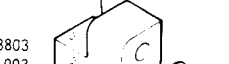
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503000



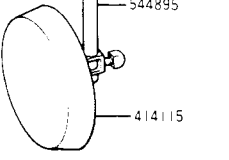
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543801-001

504105

544895

414115



414115